




















TYPE 27

DEPRESSED CENTER GRINDING WHEELS FOR PORTABLE ANGLE GRINDERS



GRINDING

The wide range of GLOBE grinding wheels offers different levels of hardness and different removal rates in order to provide the operator with the possibility to choose the most suitable type for the work to be carried out. GLOBE wheels are designed respecting strict limits of unbalancing in order to guarantee minimum vibrations during use. The quality characteristics of GLOBE wheels enhance economic efficiency of use in every context, as demonstrated by control and comparative tests carried out in the company laboratories. All the wheels designed for stainless steel have contents of iron, sulphur, and chlorine compounds lower than 0.1%, as shown on the label (certification available). GLOBE offers a large number of different specifications for the materials to be worked. The choice of the right type is fundamental to obtain maximum performance.

MATERIAL	DIMENSIONS (diam - thick. - bore) mm	HARDNESS	USE SPEED	ARTICLE CODE		PLUS LINE   
 STAINLESS STEEL AND STEEL	A 24-30-36 Q: grinding of iron and steel, good removal and medium durability. Medium-hard grinding wheel, especially suitable for not very heavy-duty works. Good comfort of use. It can also be used on stainless steel.					DISC DURABILITY  REMOVAL CAPACITY  REMOVAL ACCURACY 
	100x6,0x16,00	A 24-30-36 Q	80 m/s	G0111	25pcs	
	115x6,5x22,23	A 24-30-36 Q	80 m/s	G0112 •	25pcs	
	125x6,5x22,23	A 24-30-36 Q	80 m/s	G0113 •	25pcs	
	150x7,0x22,23	A 24-30-36 Q	80 m/s	G0114 •	25pcs	
	180x7,0x22,23	A 24-30-36 Q	80 m/s	G0115 •	25pcs	
	180x8,5x22,23	A 24-30-36 Q	80 m/s	5325155010100	25pcs	
	230x7,0x22,23	A 24-30-36 Q	80 m/s	G0117 •	25pcs	
230x8,0x22,23	A 24-30-36 Q	80 m/s	G0118	25pcs		
 STEEL	A 24-30-36 R: excellent removal rate and long durability. Suitable for heavy-duty works such as grinding of jagged fins, sharp edges and welding of ferrous metal.					DISC DURABILITY  REMOVAL CAPACITY  REMOVAL ACCURACY 
	115x6,5x22,23	A 24-30-36 R	80 m/s	G0122 •	25pcs	
	125x6,5x22,23	A 24-30-36 R	80 m/s	G0123 •	25pcs	
	150x7,0x22,23	A 24-30-36 R	80 m/s	G0124 •	25pcs	
	180x7,0x22,23	A 24-30-36 R	80 m/s	G0125 •	25pcs	
	180x8,5x22,23	A 24-30-36 R	80 m/s	5325155110100	25pcs	
	230x7,0x22,23	A 24-30-36 R	80 m/s	G0127 •	25pcs	
	230x8,0x22,23	A 24-30-36 R	80 m/s	G0128	25pcs	
 STEEL	Z 24-30-36 S: grinding wheel containing alumina zirconia. Particularly suitable for heavy-duty works. High removal rate and long life. Suitable for high frequency grinders for special heavy structural works.					DISC DURABILITY  REMOVAL CAPACITY  REMOVAL ACCURACY 
	180x8,0x22,23	Z 24-30-36 S	80 m/s	G0136	25pcs	
	230x8,0x22,23	Z 24-30-36 S	80 m/s	5326054140100	25pcs	
 CAST IRON	A 24-30-36 OG: medium-soft wheel for standard cast iron. Recommended for grinding dirty castings where high removal is required to avoid that the wheel gets clogged.					DISC DURABILITY  REMOVAL CAPACITY  REMOVAL ACCURACY 
	180x7,0x22,23	A 24-30-36 OG	80 m/s	G0211	25pcs	
230x7,0x22,23	A 24-30-36 OG	80 m/s	G0213	25pcs		